

Safety Data Sheet

Issue date: 11/17/2015 Revision date: 12/20/2024 Supersedes: 11/18/2024 Version: 4.0

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

SECTION 1: Identification

1.1. Identification

Trade name XCELTHERM® 4000

1.2. Recommended use and restrictions on use

Use of the substance/mixture: Heating or cooling from -50°F to 640°F (-45°C to 338°C); non-toxic, odorless and food

contact rated; and high heat transfer for increased output. Excellent thermal and

oxidative stability.

Use of the substance/mixture: Heat Transfer Fluids

1.3. Supplier

Manufacturer Manufacturer

Radco Industries Inc.Radco Industries Inc.CAGE Code 6ZS16CAGE Code 1RVC4700 Kingsland Drive39W930 Midan DriveBatavia, Illinois 60510LaFox, Illinois 60147

United States
T (630) 232-7966
www.radcoind.com
United States
T (630) 232-7966
www.radcoind.com

1.4. Emergency telephone number

Emergency number: For Chemical Emergency Call CHEMTREC 24hr/day 7days/week

Within USA and Canada: 1-800-424-9300
Outside USA and Canada: +1 703-741-5970

(collect calls accepted)

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS US classification

Aspiration hazard Category 1 H304 May be fatal if swallowed and enters airways

Full text of H statements: see section 16

2.2. GHS Label elements, including precautionary statements

GHS US labeling

Hazard pictograms (GHS US):



Signal word (GHS US): Danger

Hazard statements (GHS US): H304 - May be fatal if swallowed and enters airways

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Precautionary statements (GHS US): P301+P310 - If swallowed: Immediately call a POISON CENTER, a doctor.

P331 - Do NOT induce vomiting.

P405 - Store locked up.

P501 - Dispose of contents/container to an approved waste disposal plant.

2.3. Other hazards which do not result in classification

No additional information available

2.4. Unknown acute toxicity (GHS US)

Not applicable

SECTION 3: Composition/Information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	GHS US classification
1-Dodecene, polymer with 1-decene, hydrogenated	CAS-No.: 151006-60-9	0 – 100	Asp. Tox. 1, H304
1-Decene, homopolymer, hydrogenated	CAS-No.: 68037-01-4	0 – 100	Asp. Tox. 1, H304

Full text of hazard classes and H-statements: see section 16

SECTION 4: First-aid measures

4.1. Description of first aid measures

First-aid measures general: Call a physician immediately.

First-aid measures after inhalation: Remove person to fresh air and keep comfortable for breathing.

First-aid measures after skin contact: Wash skin with plenty of water.

First-aid measures after eye contact: Rinse eyes with water as a precaution.

First-aid measures after ingestion: Do not induce vomiting. Call a physician immediately.

4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects after inhalation: Although no appropriate human or animal health effects data are known to exist, this

material is expected to be an inhalation hazard.

Symptoms/effects after skin contact: None under normal conditions. Symptoms/effects after eye contact: None under normal conditions.

Symptoms/effects after ingestion: Risk of lung edema.

4.3. Immediate medical attention and special treatment, if necessary

Treat symptomatically.

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media: Water spray. Dry powder. Foam. Carbon dioxide.

Unsuitable extinguishing media: Do not use a heavy water stream.

5.2. Specific hazards arising from the chemical

Fire hazard: No fire hazard.

12/20/2024 (Revision date) Page 2 of 10

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Explosion hazard: No direct explosion hazard. Hazardous decomposition products in case Toxic fumes may be released.

of fire:

5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions: Fight fire from safe distance and protected location. Do not enter fire area without proper

protective equipment, including respiratory protection.

Protection during firefighting: Do not attempt to take action without suitable protective equipment. Self-contained

breathing apparatus. Complete protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures: Stop leak if safe to do so. Notify authorities if product enters sewers or public waters.

Absorb spillage to prevent material-damage.

6.1.1. For non-emergency personnel

Protective equipment: Wear recommended personal protective equipment.

Emergency procedures: Ventilate spillage area.

6.1.2. For emergency responders

Protective equipment: Do not attempt to take action without suitable protective equipment. For further

information refer to section 8: "Exposure controls/personal protection".

Emergency procedures: Evacuate unnecessary personnel. Stop leak if safe to do so.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

For containment: Absorb spilled material with sand or earth. Contain any spills with dikes or absorbents to

prevent migration and entry into sewers or streams. Stop leak, if possible without risk.

Methods for cleaning up: Take up liquid spill into absorbent material.

Other information: Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Additional hazards when processed: Not expected to present a significant hazard under anticipated conditions of normal use.

Precautions for safe handling: Ensure good ventilation of the work station. Wear personal protective equipment.

Hygiene measures: Do not eat, drink or smoke when using this product. Always wash hands after handling the

product.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures: Keep in a cool, well-ventilated place away from heat.

Storage conditions: Store locked up.

12/20/2024 (Revision date) Page 3 of 10

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Packaging materials:

Store always product in container of same material as original container.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

XCELTHERM® 4000

No additional information available

1-Dodecene, polymer with 1-decene, hydrogenated (151006-60-9)

No additional information available

1-Decene, homopolymer, hydrogenated (68037-01-4)

No additional information available

8.2. Appropriate engineering controls

Appropriate engineering controls: Ensure good ventilation of the work station.

Environmental exposure controls: Avoid release to the environment.

8.3. Individual protection measures/Personal protective equipment

Personal protective equipment:

Wear recommended personal protective equipment.

Hand protection:

Protective gloves

Eye protection:

Safety glasses

Skin and body protection:

Wear suitable protective clothing

Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment

Personal protective equipment symbol(s):







SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state:	Liquid
Appearance:	Liquid.

12/20/2024 (Revision date) Page 4 of 10

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Color:	Colorless
Odor:	slight
Odor threshold:	No data available
рН:	Not applicable
Melting point:	Not applicable
Freezing point:	≤ -66 °C Pour point
Boiling point:	> 380 °C (Normal Boiling Point)
Flash point:	≥ 235 °C (ASTM D92 Cleveland Open Cup Method)
Relative evaporation rate (butyl acetate=1):	No data available
Flammability:	Not applicable.
Vapor pressure:	< 0.013 kPa at 20°C
Relative vapor density at 20°C:	No data available
Relative density:	0.82 at 15.6°C
Solubility:	No data available
Partition coefficient n-octanol/water (Log Pow):	No data available
Auto-ignition temperature:	349 °C
Decomposition temperature:	No data available
Viscosity, kinematic:	16 – 19 mm²/s at 40°C
Viscosity, dynamic:	No data available
Explosion limits:	No data available
Explosive properties:	No data available
Oxidizing properties:	No data available

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

12/20/2024 (Revision date) Page 5 of 10

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.5. Incompatible materials

No additional information available

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral):	Not classified
Acute toxicity (dermal):	Not classified
Acute toxicity (inhalation):	Not classified
Skin corrosion/irritation:	Not classified
Skiii corrosiony irritation.	pH: Not applicable
Carcinogenicity:	Not classified
Aspiration hazard:	May be fatal if swallowed and enters airways.
Viscosity, kinematic:	16 – 19 mm²/s at 40°C
Symptoms offocts after inhalation:	Although no appropriate human or animal health effects data are known to exist, this
Symptoms/effects after inhalation:	material is expected to be an inhalation hazard.
Symptoms/effects after skin contact:	None under normal conditions.
Symptoms/effects after eye contact:	None under normal conditions.
Symptoms/effects after ingestion:	Risk of lung edema.
STOT-single exposure:	Not classified
STOT-repeated exposure:	Not classified
Reproductive toxicity:	Not classified

1-Dodecene, polymer with 1-decene, hydrogenated (151006-60-9)	
LD50 dermal rat:	> 2000 mg/kg body weight (OECD 402 method)
LC50 Inhalation - Rat:	> 5 mg/l (OECD 403 method)

1-Decene, homopolymer, hydrogenated (68037-01-4)	
LD50 dermal rat:	> 2000 mg/kg body weight (OECD 402 method)
LC50 Inhalation - Rat:	> 5.2 mg/l/4h (OECD 403 method)

1-Dodecene, polymer with 1-decene, hydrogenated (151006-60-9)	
Serious eye damage/irritation:	Not classified

1-Decene, homopolymer, hydrogenated (68037-01-4)	
Serious eye damage/irritation:	Not classified

1-Dodecene, polymer with 1-decene, hydrogenated (151006-60-9)		
	Respiratory or skin sensitization:	Not classified

12/20/2024 (Revision date) Page 6 of 10

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

1-Decene, homopolymer, hydrogenated (68037-01-4)

Respiratory or skin sensitization: Not classified

1-Dodecene, polymer with 1-decene, hydrogenated (151006-60-9)

Not classified Germ cell mutagenicity:

1-Decene, homopolymer, hydrogenated (68037-01-4)

Not classified Germ cell mutagenicity:

SECTION 12: Ecological information

12.1. Toxicity

The product is not considered harmful to aquatic organisms or to cause long-term Ecology - general:

adverse effects in the environment.

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

No additional information available

12.4. Mobility in soil

No additional information available

12.5. Other adverse effects

No additional information available

SECTION 13: Disposal considerations

13.1. Disposal methods

Regional waste regulation: Disposal must be done according to official regulations.

Waste treatment methods: Dispose of contents/container in accordance with licensed collector's sorting

instructions.

Sewage disposal recommendations:

Disposal must be done according to official regulations. Disposal must be done according to official regulations.

Product/Packaging disposal

recommendations:

Additional information: Do not re-use empty containers.

SECTION 14: Transport information

In accordance with DOT / TDG / IMDG / IATA / ICAO / ADN / RID / ADG

DOT	TDG	IMDG	IATA
14.1. UN number			
Not regulated for transport			

12/20/2024 (Revision date) Page 7 of 10

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

DOT	TDG	IMDG	IATA
14.2. Proper Shipping Name			
Not applicable	Not applicable	Not applicable	Not applicable
Transport document description			_
Not applicable	Not applicable	Not applicable	Not applicable
14.3. Transport hazard class(es)			
Not applicable	Not applicable	Not applicable	Not applicable
14.4. Packing group			
Not applicable	Not applicable	Not applicable	Not applicable
14.5. Environmental hazards			
Not applicable	Not applicable	Not applicable	Not applicable
No supplementary information a	vailable		

14.6. Special precautions for user

DOT

No data available

TDG

No data available

IMDG

No data available

IATA

No data available

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable

SECTION 15: Regulatory information

15.1. US Federal regulations

All components of this product are present and listed as Active on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory

This product or mixture is not known to contain a toxic chemical or chemicals in excess of the applicable de minimis concentration as specified in 40 CFR §372.38(a) subject to the reporting requirements of section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 372.

12/20/2024 (Revision date) Page 8 of 10

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

15.2. International regulations

CANADA

1-Dodecene, polymer with 1-decene, hydrogenated (151006-60-9)

Listed on the Canadian DSL (Domestic Substances List)

1-Decene, homopolymer, hydrogenated (68037-01-4)

Listed on the Canadian DSL (Domestic Substances List)

EU-Regulations

No additional information available

National regulations

1-Decene, homopolymer, hydrogenated (68037-01-4)

Listed on INSQ (Mexican National Inventory of Chemical Substances)

15.3. US State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

SECTION 16: Other information

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Revision date: 12/20/2024

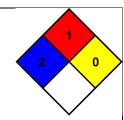
Full text of hazar	d classes and H-statements
H304	May be fatal if swallowed and enters airways

NFPA health 2 - Materials that, under emergency conditions, can cause temporary incapacitation or residual

hazard injury.

NFPA fire hazard 1 - Materials that must be preheated before ignition can occur.

NFPA reactivity 0 - Material that in themselves are normally stable, even under fire conditions.



Hazard Rating

Health 2 Moderate Hazard - Temporary or minor injury may occur

Flammability 1 Slight Hazard - Materials that must be preheated before ignition will occur. Includes liquids, solids and semi solids

having a flash point above 200 F. (Class IIIB)

Physical 0 Minimal Hazard - Materials that are normally stable, even under fire conditions, and will NOT react with water,

polymerize, decompose, condense, or self-react. Non-Explosives.

12/20/2024 (Revision date) Page 9 of 10

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

This information relates to the specific material designated and may not be valid for such material used in combination with any other materials or in any particular process or for any particular purpose. Such information stated is to the best of Radco's knowledge and belief, accurate and reliable as of the date compiled. However, no representation, warranty or guarantee is made to its accuracy, reliability, or completeness, purchasers, users and distributors are not relying on any promise, representation, or recommendation made by Radco, and Radco does not accept liability for any loss or damage that may occur from the use of this information. Final determination of suitability of any material is the sole responsibility of the user. All material should be used with caution to guard against unknown hazards. Although certain hazards are described herein, Radco does not guarantee that these are the only hazards that exist.

12/20/2024 (Revision date) Page 10 of 10